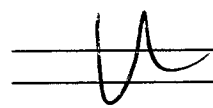
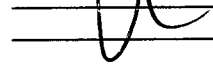


Date: Thursday, 12/20/2007 1:51:01 PM
 User: Dominique Dube

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : PB67-43001-19
Job Number : 36355	
Estimate Number : 10804	
P.O. Number :	Part Number : PB674300119
This Issue : 12/20/2007 S.O. No. :	Drawing Number :
Prsht Rev. : NC	Project Number :
First Issue : / / Type : LARGE FAB ASSY	Drawing Revision :
Previous Run : 00015	Material :
Written By : 	Due Date : 1/5/2008 Qty: 1 Um: Each
Checked & Approved By : 	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL

ISSUE TRAVELER

2.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
-----	-------------	------------------------------



Comment: LARGE FABRICATION RESOURCE 1


CUT TO 2.00" LONG AS PER DWG B67-43001-287

6061T6 Ø 1.125", 0.058" WALL TUBING B m17932

CUT TO 62.91" LONG AS PER DWG B67-43001-295

6061T6 Ø 1.00", 0.065" WALL TUBING B m17932m106734

DE-BURR

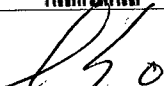
 08.01.09 1

3.0	M6061T6T1125W058
-----	------------------



Comment: Qty.: 0.17500 f(s)/Unit Total : 0.17500 f(s)

6061T6 TUBE


 08.01.09 1

4.0	M6061T6T1000W065
-----	------------------



Comment: Qty.: 5.50000 f(s)/Unit Total : 5.50000 f(s)

6061T6 TUBE

 08.01.09 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001-19

Job Number: 36355

Part Number: PB674300119

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/01/09 (1)

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

WELD AS PER DWG B67-43001-19

08.01.09

7.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

08-01-09 (1)

8.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

(1)

CHEMICAL CONVERSION COAT AS PER QSI005 4.1 (ALODINE)

08/01/09

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-01-09

(1)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

IDENTIFY & PLACE IN STOCK

08.01.28

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



2008/1/29

(1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

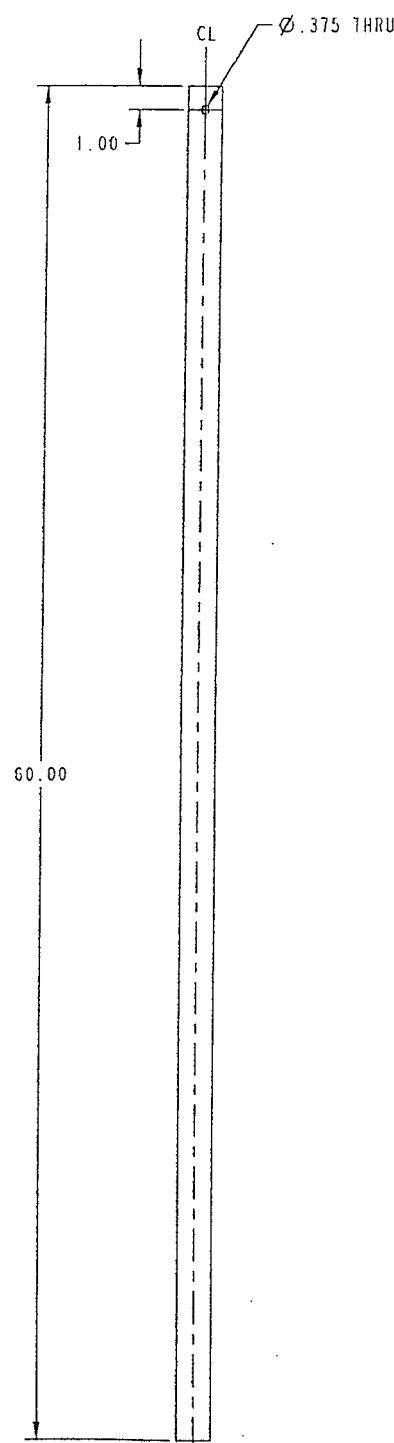
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____


QA: N/C Closed: _____ Date: _____

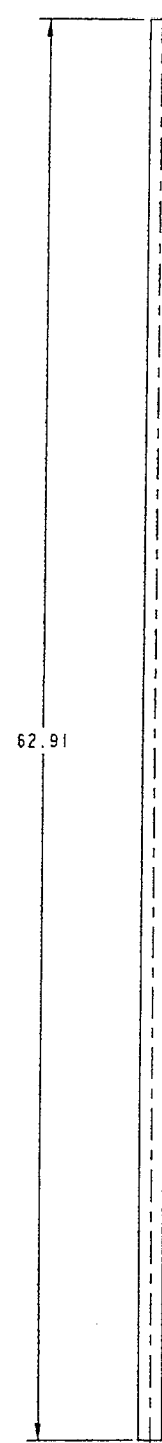
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			


NOTE: Date & initial all entries

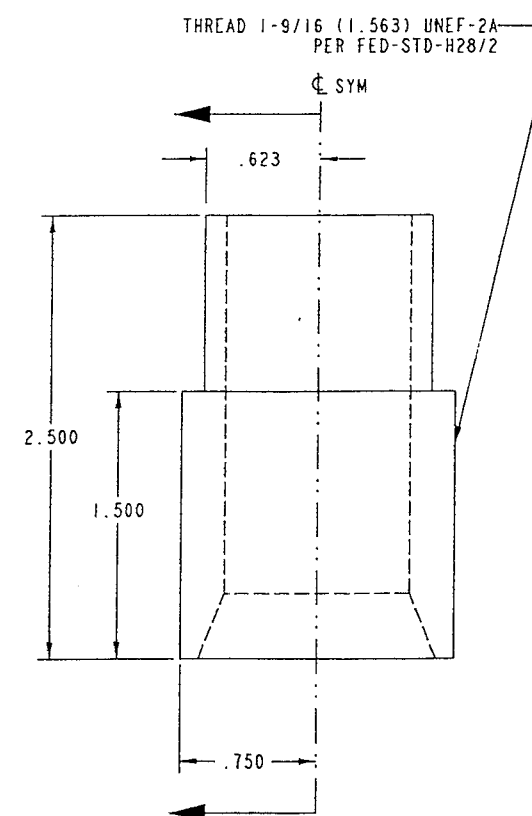
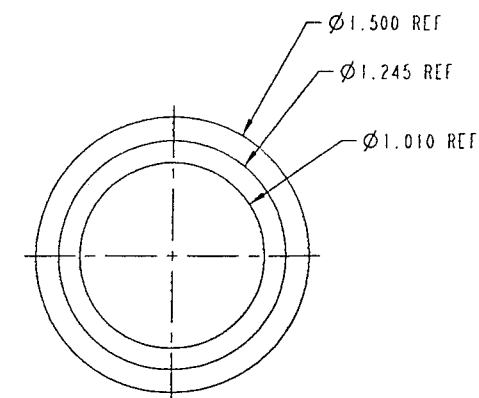
RELEASED
6-1-20




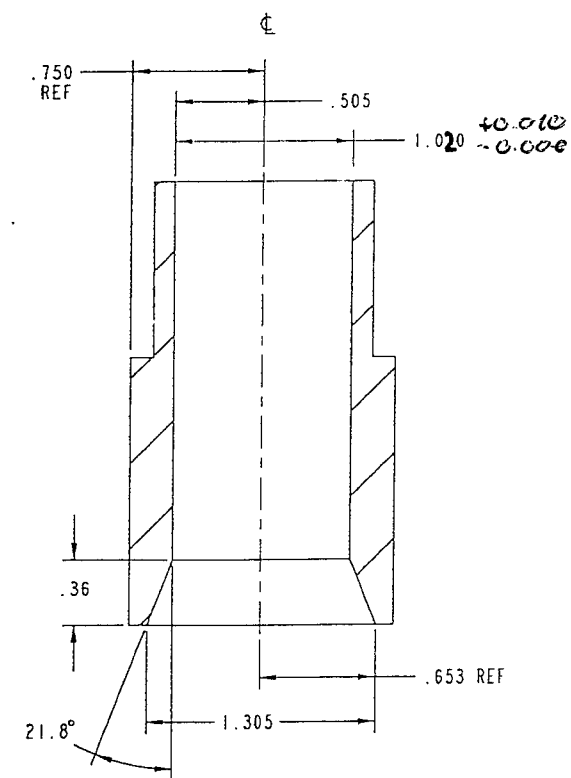
① -285 UPPER TUBE, BLADE POSITIONER 
MATL: 1.50 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250



① -295 EXTENSION TUBE, BLADE POSITIONER 
MATL: 1.00 O/D X .065 WALL, 6061-T6, WW-T-700/6
SCALE 0.250



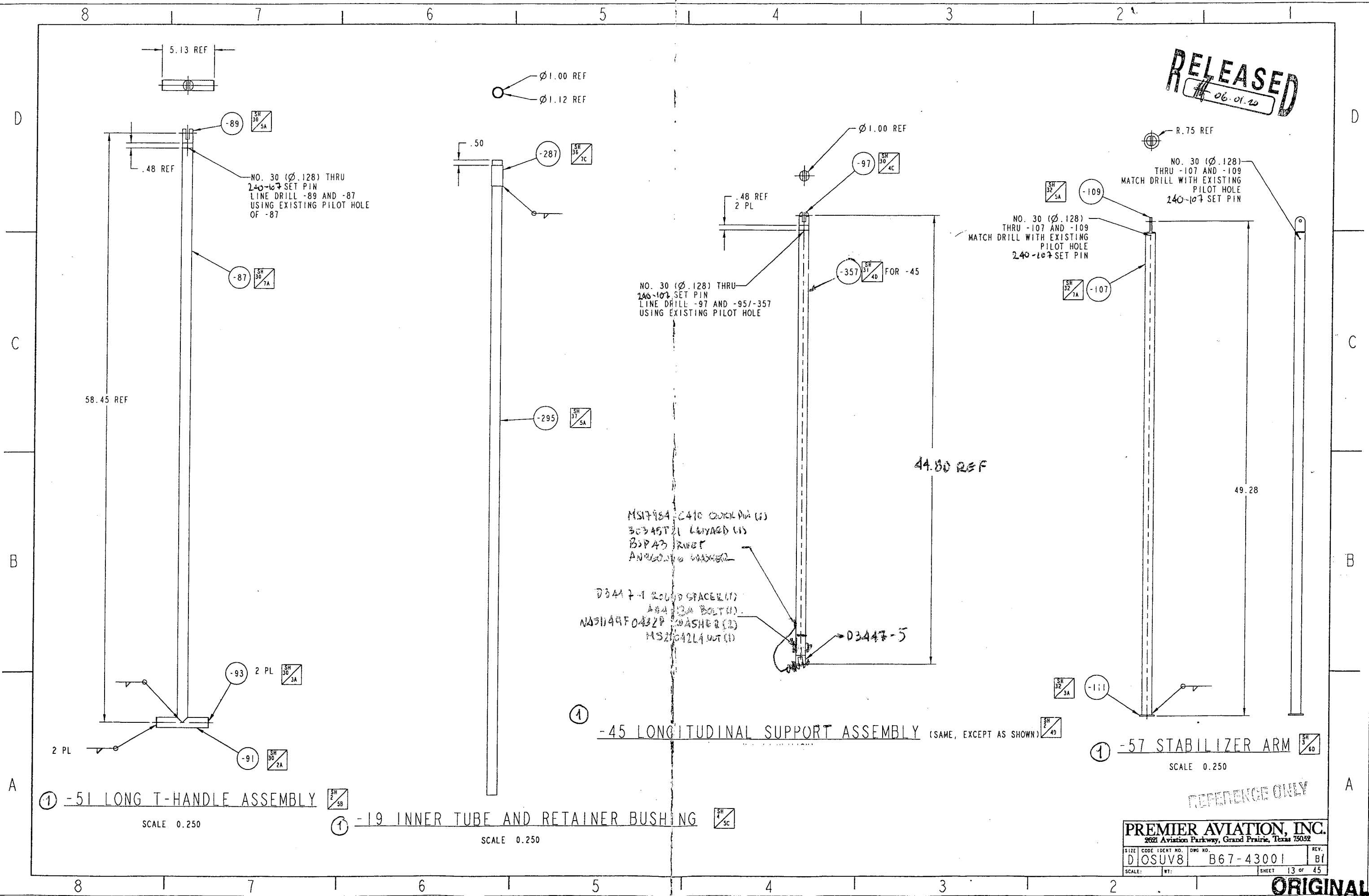
① -289 STATIONARY HANDLE ADJUSTMENT FITTING 
MATL: 6061-T6, 00-A-200/8
SCALE 2.000



PREMIER AVIATION, INC.
2621 Aviation Parkway, Grand Prairie, Texas 75052
SIZE CODE IDENT NO. DWG NO. REV.
D OSUV8 B67-43001 B7
SCALE: WT: SHEET 37 of 45

ORIGINAL

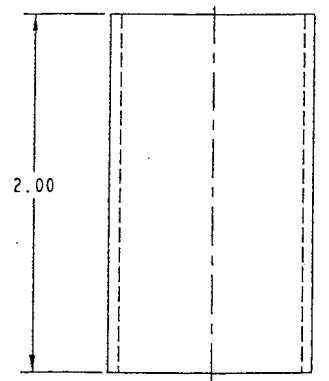
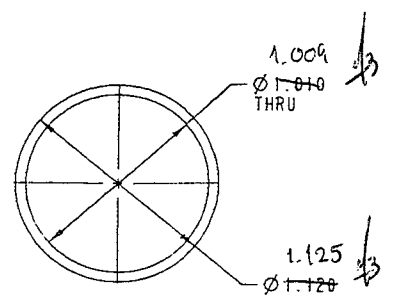
RELEASED
06.01.20



PREMIER AVIATION, INC.
 2021 Aviation Parkway, Grand Prairie, Texas 75052
 SIZE CODE IDENT NO. DWS NO. REV.
 D OSUV8 B67-43001 B1
 SCALE: WT: SHEET 13 of 45

ORIGINAL

RELEASED
06-01-20



①
JLM

-287 INNER TUBE GUIDE, BLADE POSITIONER

MATL: 6061-T6, 00-A-200/8
SCALE 2.000

1.125 O.D. x 0.058 WALL

SH 13 SD SH 2 SD

REFERENCE ONLY

PREMIER AVIATION, INC.			
2601 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE IDENT NO.	DWG NO.	REV.
D	OSUV8	B67-43001	B1
SCALE:	WT:	SHEET 36 OF 45	

ORIGINAL